

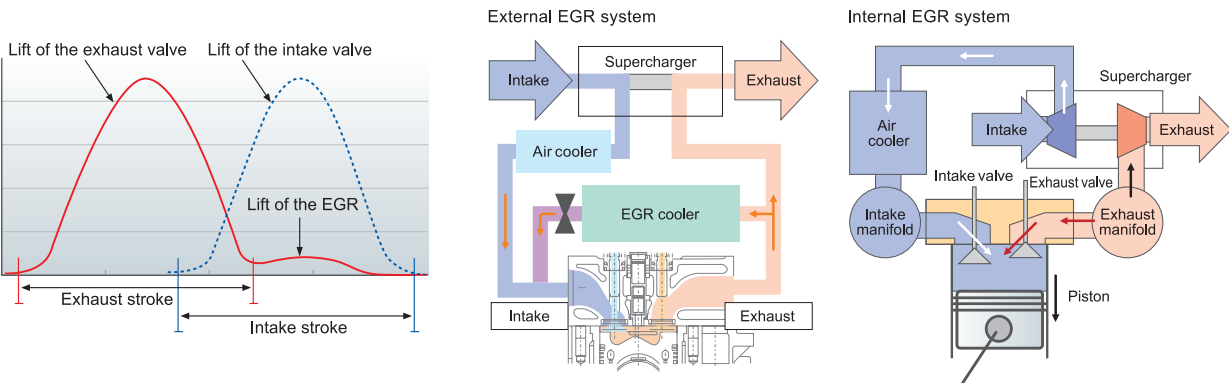
For Harmonious Living with Global Environment

Normally, when NOx emissions are reduced, the fuel consumption and smoke generation will increase, adversely affecting both the environment and management. As a solution to this, YANMAR has developed "EcoDiesel", which is designed so as to comply with marine environmental protection. It improves the fuel consumption and smoke generation in addition to reducing NOx emissions.



Techniques for Complying with IMO Tier II Emission Standards : Exhaust Gas Recirculation (EGR)

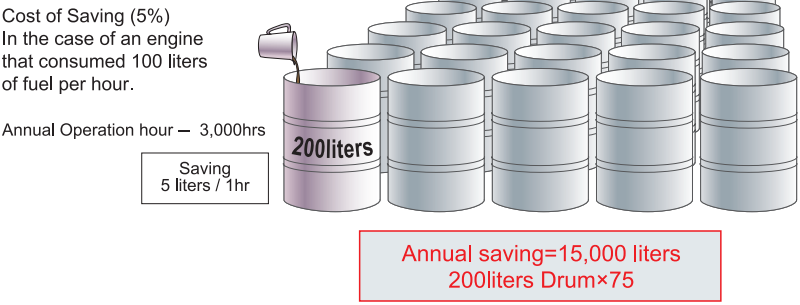
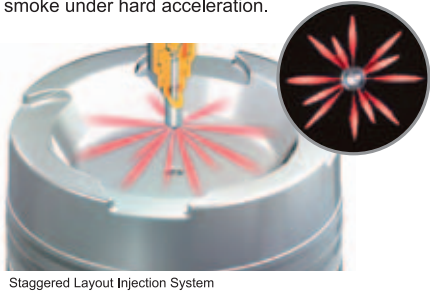
In the 6AY engine, the internal EGR system is used. This design does not require any external control devices or any significant changes to the engine structure. In external EGR, the line of the engine and supercharger must be equipped with devices such as EGR solenoid valves and coolers, and control must be performed for them. But in internal EGR, these functions can be performed by controlling the lift of the intake and exhaust valve.



Performance

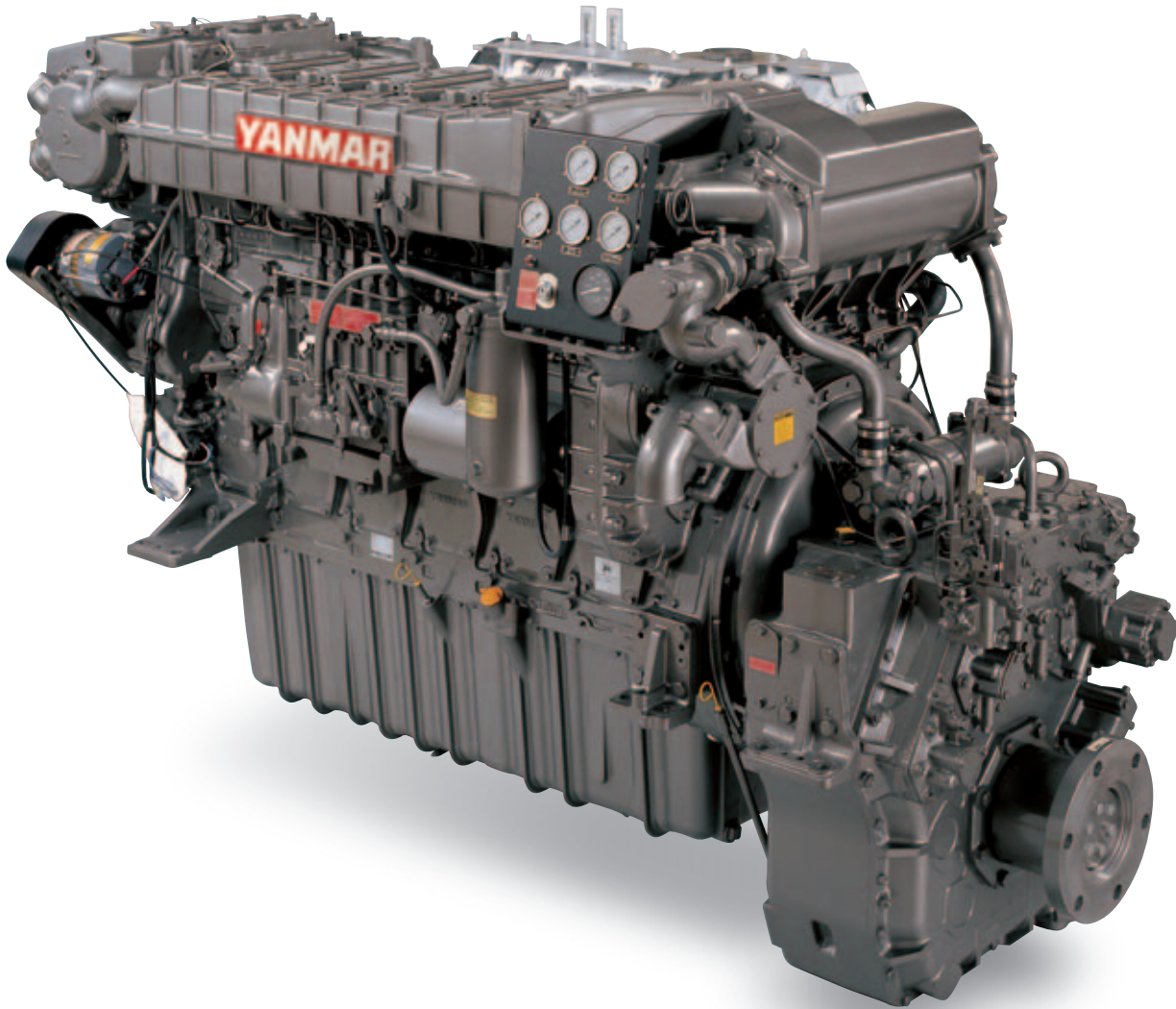
911hp ( 670kW ) at 1938rpm in the L operating mode  
Type Approval testing in the presence of the relevant Classification Societies was preceded, which involved 110% of maximum continuous rating (MCR). 6AYM-WGT was possible to demonstrate operation in the 110% MCR condition.

Good Fuel Economy together with Lower Emissions  
The micro-sized multiple holes in the all-new injectors produce an even finer fuel-oil mist and, combined with deep combustion chambers and new cylinder head shapes, produce even more power. It is power delivered smoothly, due to optimum combustion conditions being maintained across a far wider operating range. And it leads directly to the bonus of lower exhaust emissions and lower fuel consumption. The boost compensator dramatically reduces black smoke under hard acceleration.



YANMAR  
Solutioneering Together

100th  
ANNIVERSARY



Photograph may show optional equipment.

IMO TierII Compliant  
Mechanical Engine Control

911 mhp

LONG  
STROKE

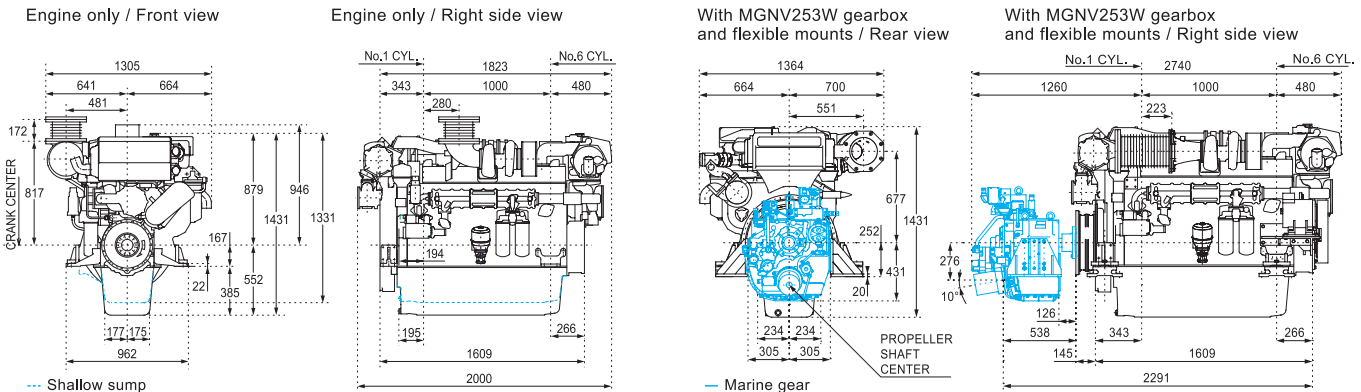
MARINE DIESEL ENGINE

6AYM-WGT  
L-rating 670kW [ 911mhp ]

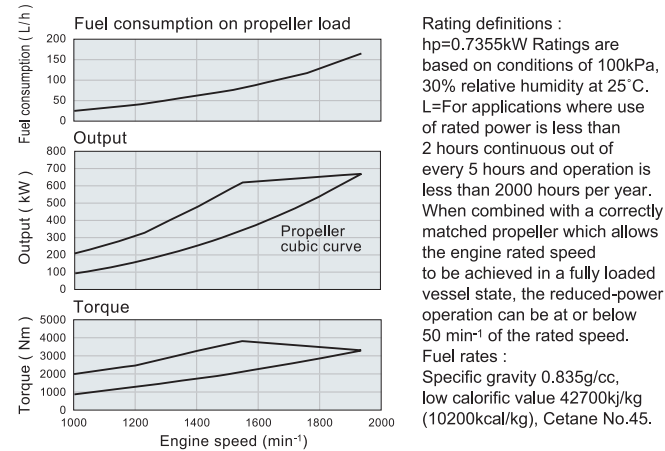
Engine Specifications	
Model	6AYM-WGT
Type	4-cycle, Vertical, Turbo-charged with sea watercooled intercooler diesel engine
No. of cylinders, Bore × stroke mm	6 in-line, 155 × 180
Displacement lit.	20.379
Rated output kW(hp) / min <sup>-1</sup> (rpm)	670 (911) / 1938
Emission	IMO Tier II
Fuel consumption gr/kW · hr	208 ( at rated output )
Direction of rotation	Counterclockwise viewed from stern ( crankshaft )
Combustion system	Direct injection
Cooling system	With Heat exchanger [ optional keel cooling ]
Cooling fresh water capacity lit.	60
Lubricating system	Forced lubrication with gear pump
Lubricating oil capacity lit.	91
Lubricating oil grade	SAE40 or SAE15W-40
Starting system	Electric starting motor ( DC 24V-8kW ) [ optional airstarting ]
Flywheel housing size inch	SAE #0 and 18
Dry weight kg	2365

Marine Gear Specifications	
Engine Model	6AYM-WGT
Marine gear model	YXH-240
Type	Hydraulic multi-disc clutch
Reduction ratio	1.95      2.27      2.56      3.03      3.48
Direction of rotation	Clockwise or Counterclockwise
Dry weight kg	645

Dimensions ( Unit : mm )



Performance Curves



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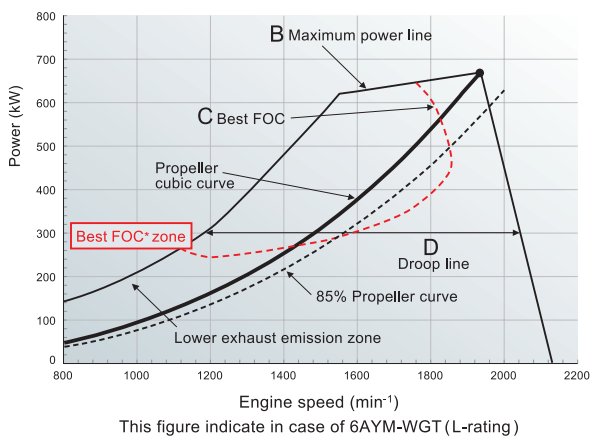
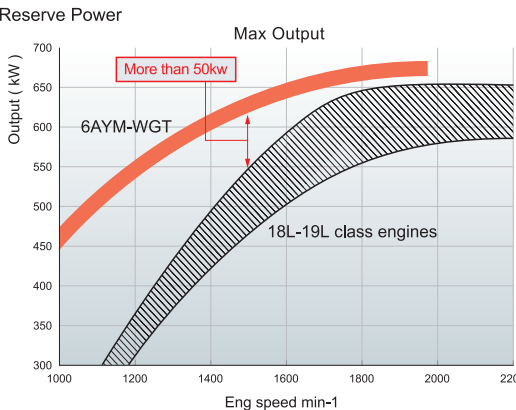
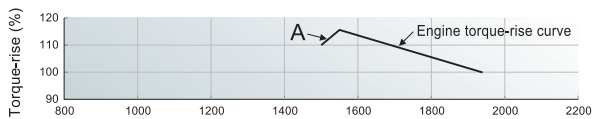
Note : All Data Subject to Change Without Notice.  
Please contact Yanmar or local distributor for the details of each model.



# YANMAR, Providing Quality Propulsion Engine Packages for Over 60 Years.

## High Torque

Excellent Torque-Rise Characteristics in High Speed and High Load Range Enable Stable Performance of Job Duties even at High Load

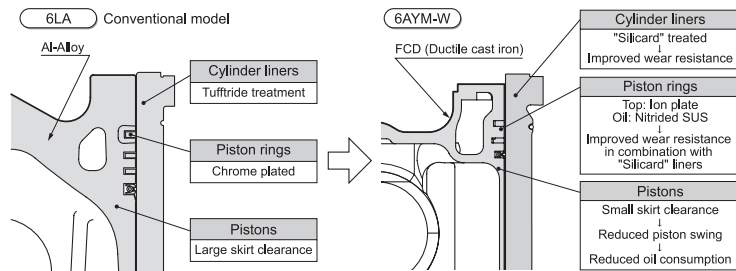


### The Engine Performance Gives Following Advantages:

1. The engine torque-rise characteristics having much in reserve, ( Line A ) → Stable cruising with least speed reduction against sudden load changes.
2. Wide Max. Power Range, ( Line B )  
→ A wide range propeller matching, from the passenger ship (light/medium duty) to tug boat (heavy duty), is possible.
3. Min. Fuel Consumption Range is Wide, ( Line C )  
→ Economical with wide min. fuel consumption range both during cruising or performing job duties. \* FOC: Fuel Oil Consumption
4. Wide Medium Load Range, ( Line D ) → Produces stable engine performance even doing other job duties.

## Toughness

1. Low, stable LOC (Lubricating Oil Consumption) and long overhaul interval, thanks to sillicard\*\* (kind of artificial ceramic) treatment cylinder liner and nitrided stainless steel rings and the finely judged clearance between piston and liner. No cylinder kit replacement concept in YANMAR overhaul program.
2. Purpose built marine engine with long stroke, optimized flywheel weight, water cooled exhaust manifold and special treatment injection nozzle. A Leak-free engine.
3. Type Approved by Marine Class Societies.



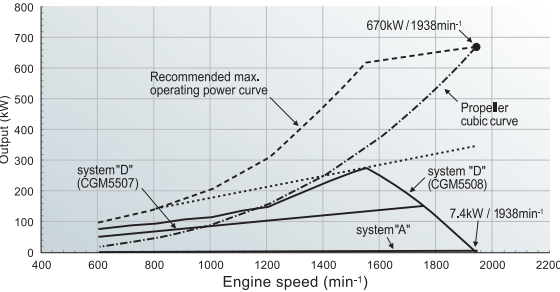
\*\* Sillicard is a surface treatment that uses a special method to embed powdered Silicon Carbide (SiC), an artificial ceramic second only to diamond in hardness, to provide superior wear resistance and durability.

## Lower Down Time

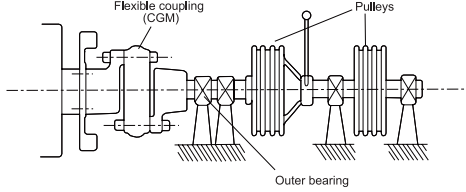
### Easier Routine Inspection, Easier Maintenance.

1. Large inspection windows on the side of the block allow in-site replacement of pistons.
2. Full mechanical engine management avoids the chance of delicate and expensive electronics failing in hot, marine engine room conditions.
3. 500 hours service interval.
4. Individual cylinder heads for each cylinder.

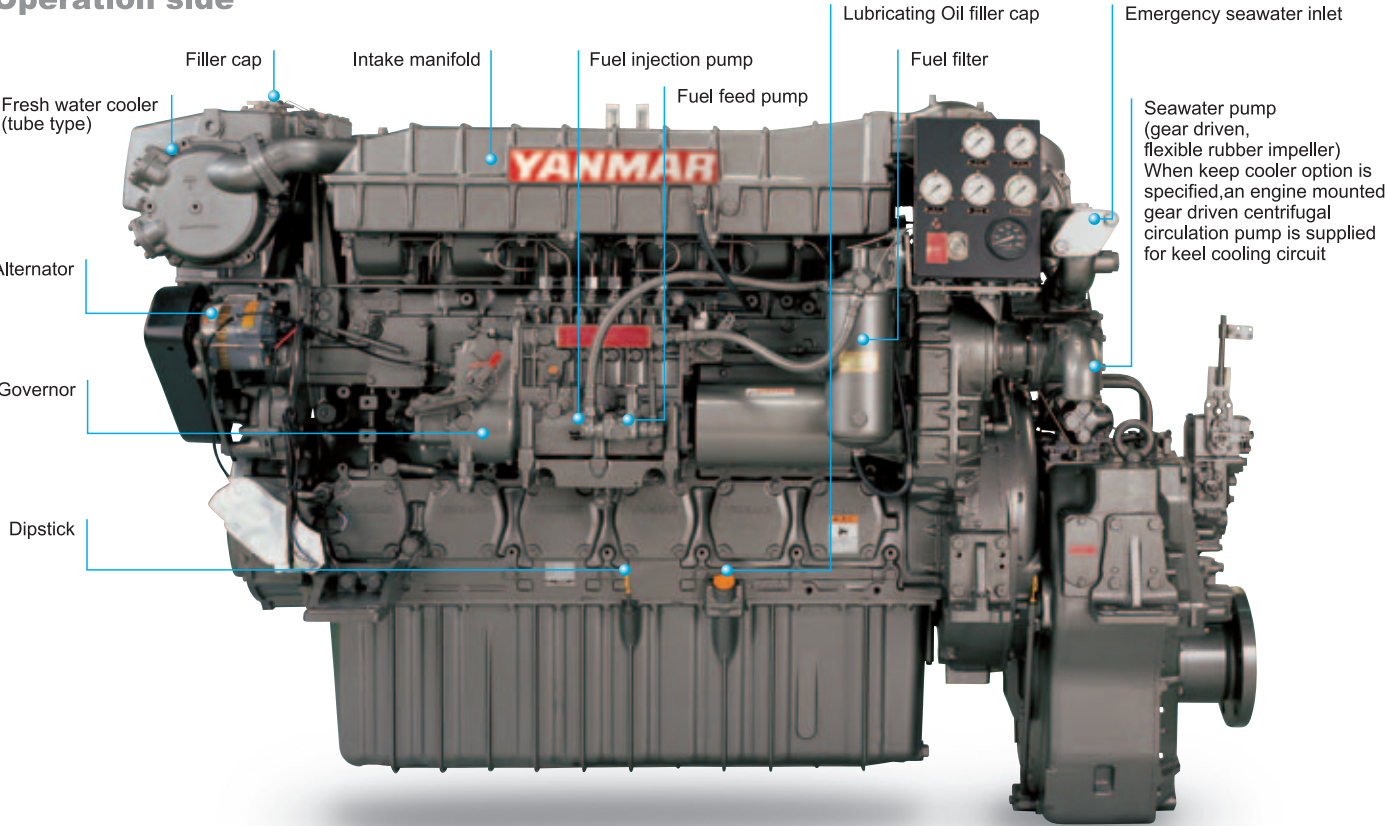
## High capacity front PTO



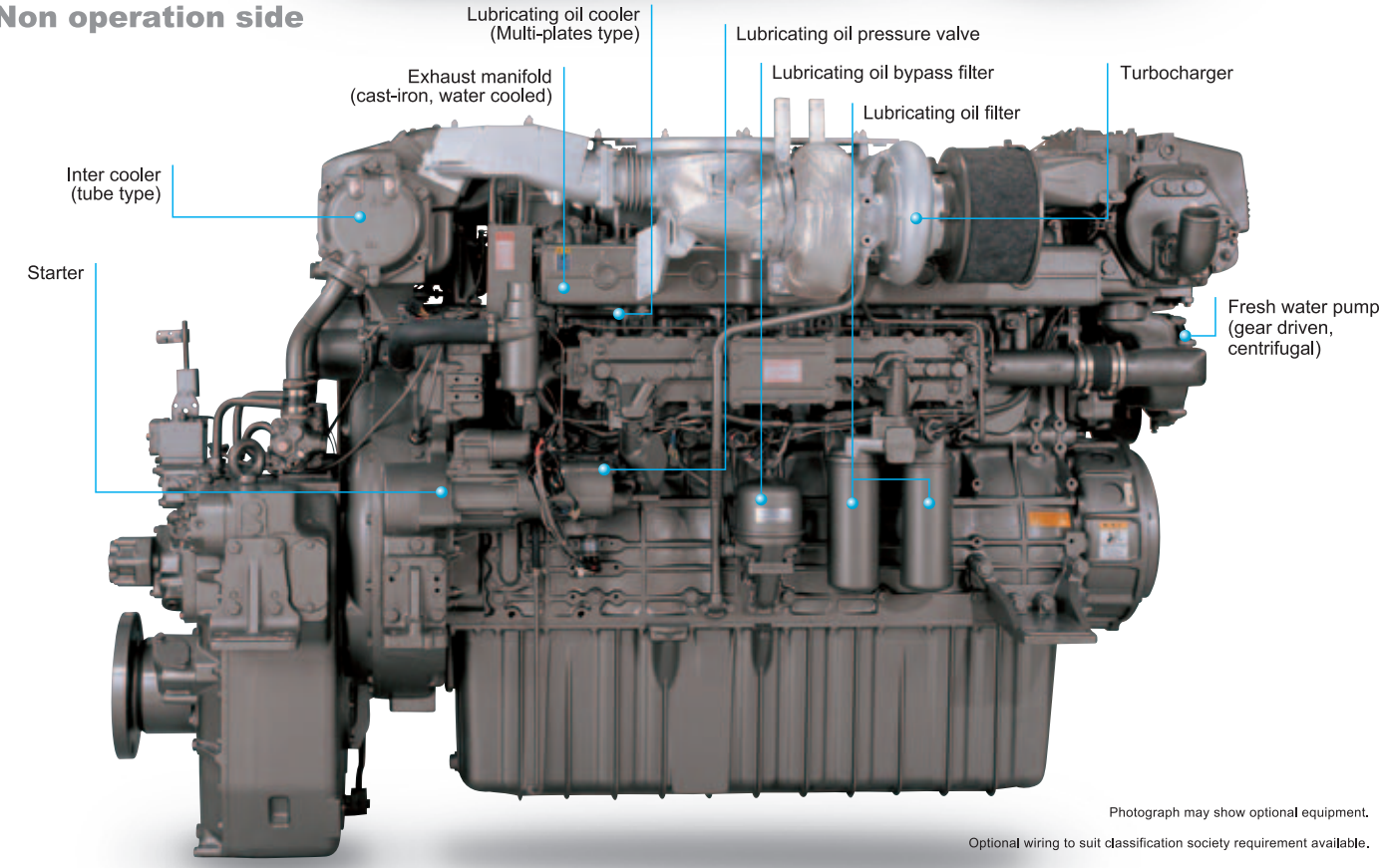
Take Off Method  
A Belt-driven without an outer bearing  
D Shall have the support for bearing at both ends through the intermediary of flexible coupling (CG rubber coupling)



### Operation side



### Non operation side



## YANMAR original marine gear that can be adapted to a wide range of applications

YANMAR provides our original gearbox, which enables us to supply total marine engineering & servicing to customers!

### ■ High-Performance Marine Gear

YANMAR's original marine gear is designed to draw out best performance of YANMAR engines.

### ■ Easier Maintenance

The 3-part structure of the case enables the forward shaft and reverse shaft to be disassembled and reassembled while still installed on the boat. In addition, a cartridge system is now used for the L.O. filter.

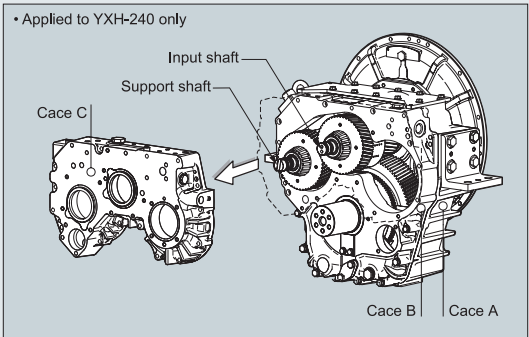
### ■ Marine class societies approval

### ■ Accessories

Optional Trolling Device (BX Type trolling).

Optional Trailing pump.

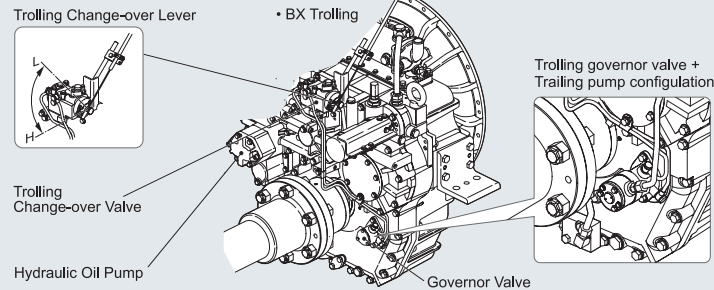
Propeller shaft half coupling (counter flange) supplied as standard.



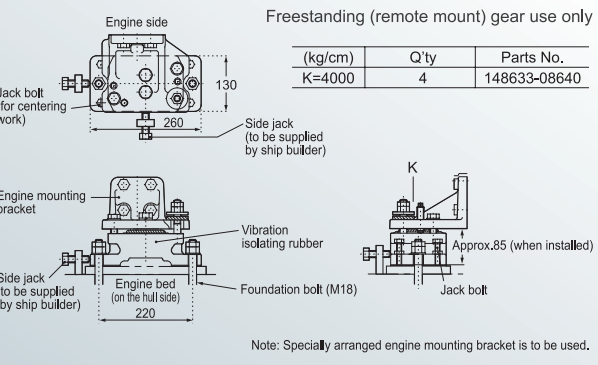
### ■ BX Type Trolling operation principle

The trolling device consists of the low speed valve and governor valve that detects the output shaft rotation speed.

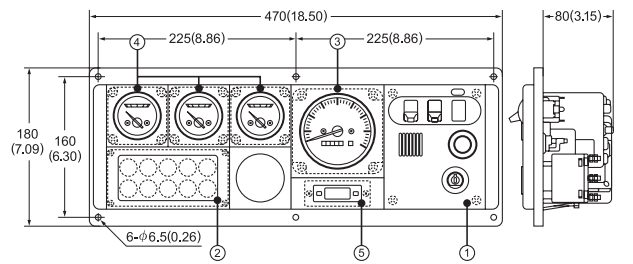
The clutch hydraulic oil pressure is decided by the balance between the value instructed by manipulating the trolling change-over lever of low speed valve and governor pressure so that the output rotation speed can be stabilized against the fluctuation of load.



## YANMAR original rubber mounts (option)



### Detail of instrument panel D-type (Unit : mm)



- ① Switch unit
  - Key switch
  - Alarm buzzer
  - Alarm buzzer stop switch
  - Illumination switch
- ② Alarm lamp unit with Alarm monitor device
  - Battery not charging
  - C.W. high temp.
  - L.O. low pressure
  - Clutch oil pressure
  - L.O. filter clogged
  - C.W. level
- ③ Tachometer unit
  - Tachometer with hour meter
- ⑤ Clock unit
  - Clock
- ④ Sub meter unit
  - L.O. pressure meter
  - C.W. temp. meter
  - Boost meter (Turbo)

