YANMAR

AIR-COOLED DIESEL ENGINE

L-N/L-V/L-W

YANMAR CO., LTD. YANMAR FLYING-Y BUILDING, 1-32, Chayamachi, Kita-ku, Osaka 530-8311, Japan Tel : +81-6-6376-6411 **yanmar.com**

AIR-COOLED
DIESEL ENGINE

Since 1959, YANMAR has been producing a wide range of compact air-cooled diesel engines ranging in size from 2.6 to 14.7 kW, with total production reaching more than 1.5 million units. Today, these air-cooled diesel engines are powering leading-edge mobile and stationary off-highway equipment around the world.

L-N Series

L48N 3.5kW [4.7hp]
L70N 4.9kW [6.7hp]
L100N 7.4kW [10.0hp]

MAIN MARKETS
- E.U.
- Southeast Asia
- Middle East
- Africa

L-V Series

L70V 4.8kW [6.5hp]
L100V 6.8kW [9.3hp]

MAIN MARKETS
- E.U.
- Japan

L-W Series

L70W 4.8kW [6.5hp]
L100W 6.8kW [9.3hp]

MAIN MARKET
- U.S.A.

History

1959 → 1966

A / 2A Series **2.6 - 13.2kW 8 models**

Main model : A3
Combustion system : Special swirl chamber type
Displacement : 0.239L
No. of Cylinders - Bore x Stroke : 1 - Φ65mm x 72mm
Rated Output : 3.3kW / 3000min^{-1}
Engine Weight : 49kg

1966 → 1971

L / 2L Series **2.6 - 14.7kW 8 models**

Main model : L65
Combustion system : Pre-combustion chamber type
Displacement : 0.238L
No. of Cylinders - Bore x Stroke : 1 - Φ65mm x 72mm
Rated Output : 3.3kW / 3000min^{-1}
Engine Weight : 46kg

1989 → 2010

L-A / L-EE Series **2.6 - 7.4kW 12 models**

Main model : L60A
Combustion system : Direct injection type
Displacement : 0.273L
No. of Cylinders - Bore x Stroke : 1 - Φ75mm x 62mm
Rated Output : 4.4kW / 3600min^{-1}
Engine Weight : 39kg

Exceeding Power and Environmental Expectations.

Designed with YANMAR's proprietary
direct injection technology,
maximum combustion efficiency is achieved
through an ideal match between the combustion
chamber and injection system.
This means a powerful,
yet environmentally friendly engine.

Compact, Direct Injection Engine = Easy Installation & Low Fuel Consumption

Keeping with the traditional compact design, the L series engines are simple to install by fitting into cramped spaces without sacrificing power and performance. YANMAR's proprietary direct injection technology allows the engine to sip rather than gorge on fuel, which means lower running costs in the world of rising fuel prices.

Quick, Easy Starting With Standard Recoil

A special auto-return decompressor and YANMAR's own efficient combustion system breeze through starting with electric starting also offered as an option.

Low Vibration and Noise

Superior vibration and noise reduction is achieved through the use of precision balancers,
which leads to operating comfort even during long work hours.

The Total FIE Expertise Only a Complete Diesel Engine Manufacturer Can Provide

YANMAR developed one of the world's smallest fuel injection systems. We have since raised it to a level of efficiency that ensures maximum power from every drop of diesel. Its extraordinarily low fuel consumption is a result of our super-precise FIE, and our direct injection system, the first to ever go into this type of engine.

AIR-COOLED DIESEL ENGINE

L-N Series

For regions not subject to emissions regulations

Notes :

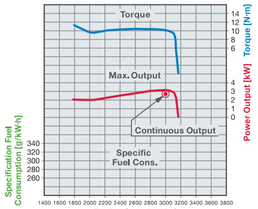
- As of 2016
- For information about applications and each country's regulations, please contact your local YANMAR sales network.

L48N

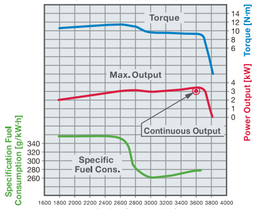
Rated Output (Gross)

3.5kW [4.7hp] /3600min^{-1}

PERFORMANCE CURVES *L48N5*

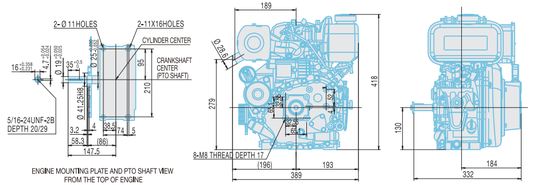


PERFORMANCE CURVES *L48N6*



* Note: Performance based on the following conditions.

DIMENSIONS

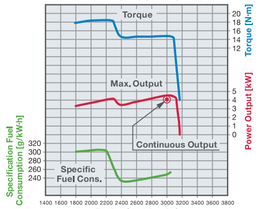


L70N

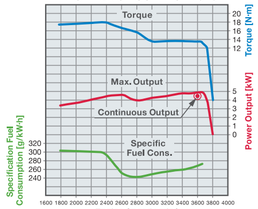
Rated Output (Gross)

4.9kW [6.7hp] /3600min^{-1}

PERFORMANCE CURVES *L70N5*

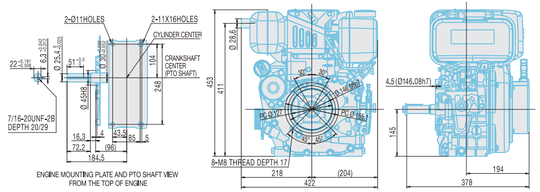


PERFORMANCE CURVES *L70N6*



* Note: Performance based on the following conditions.

DIMENSIONS

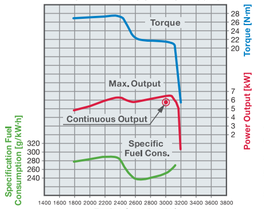


L100N

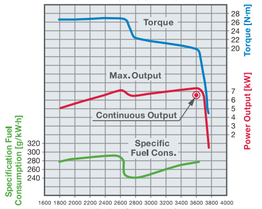
Rated Output (Gross)

7.4kW [10.0hp] /3600min^{-1}

PERFORMANCE CURVES *L100N5*

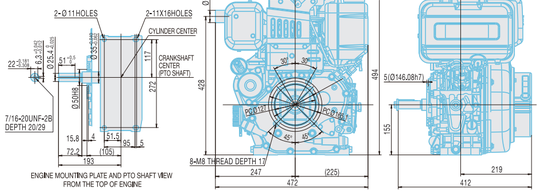


PERFORMANCE CURVES *L100N6*



* Note: Performance based on the following conditions.

DIMENSIONS



* • After 30 hrs. initial running • Atmospheric conditions: Temperature 298K(25°C) / Pressure 100kPa(750mmHg) / Humidity 30%

AIR-COOLED DIESEL ENGINE

L-V Series

EPA Tier 4 Equivalent

Notes :

- As of 2016
- For information about applications and each country's regulations, please contact your local YANMAR sales network.

L70V

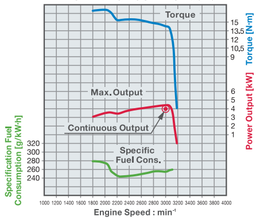
Rated Output (Gross)

4.8kW

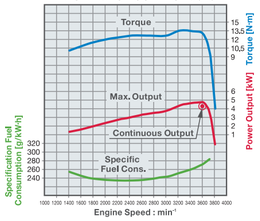
[6.5hp]

/3600min^{-1}

PERFORMANCE CURVES *L70V5*

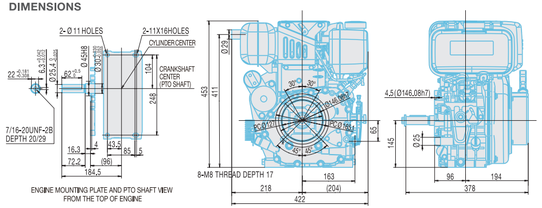


PERFORMANCE CURVES *L70V6*



* Note: Performance based on the following conditions.

DIMENSIONS



L100V

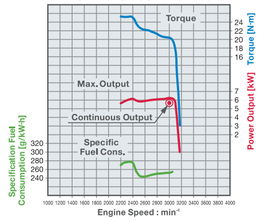
Rated Output (Gross)

6.8kW

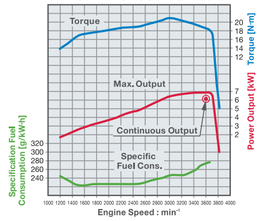
[9.3hp]

/3600min^{-1}

PERFORMANCE CURVES *L100V5*

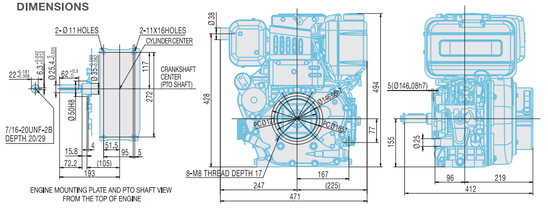


PERFORMANCE CURVES *L100V6*



* Note: Performance based on the following conditions.

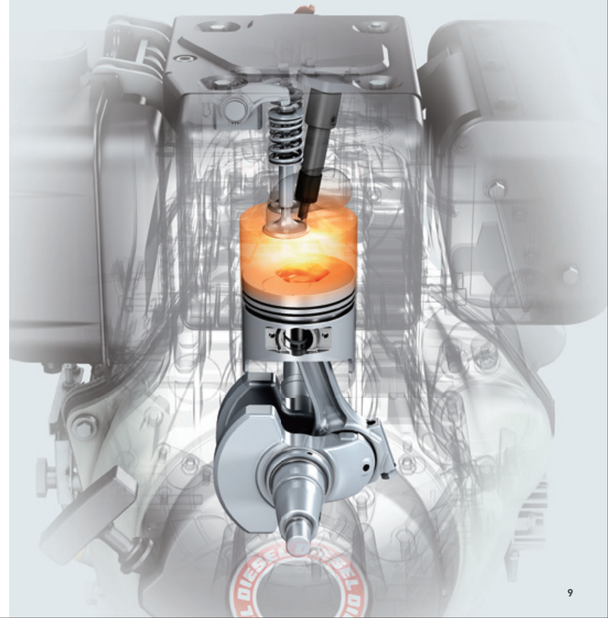
DIMENSIONS



* • After 30 hrs. initial running • Atmospheric conditions: Temperature 298K(25°C) / Pressure 100kPa(750mmHg) / Humidity 30%

An ideal match between the combustion system and the injection system

Boasting many features superior to the conventional L series, L-V series engines also achieve lower levels of emissions through technology. High-pressure injection technology minimizes the fuel required for ignition, while the combustion chamber itself is also improved, and there is an EGR(Exhaust Gas Recirculation) system for recirculating some of the exhaust gas back into the air intake.



AIR-COOLED DIESEL ENGINE

L-W Series

EPA Tier 4 Final Equivalent

Notes :

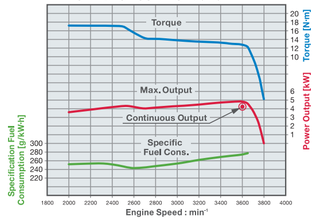
- As of 2016
- For information about applications and each country's regulations, please contact your local YANMAR sales network.

L70W

Rated Output (Gross)

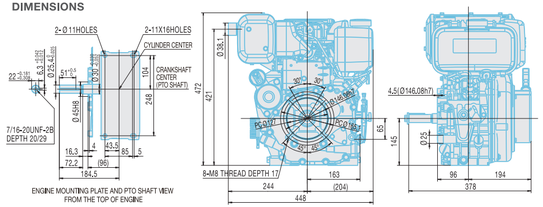
4.8kW
[6.5hp]
/3600min^{-1}

PERFORMANCE CURVES *L70W6*



* Note: Performance based on the following conditions.

DIMENSIONS

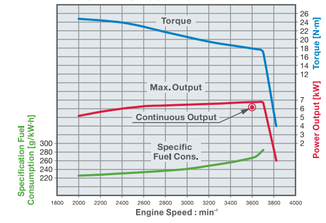


L100W

Rated Output (Gross)

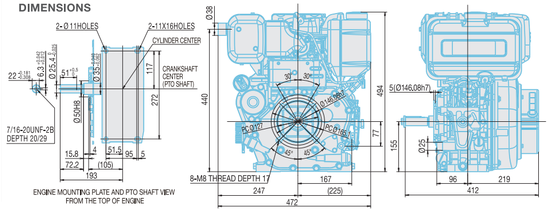
6.8kW
[9.3hp]
/3600min^{-1}

PERFORMANCE CURVES *L100W6*



* Note: Performance based on the following conditions.

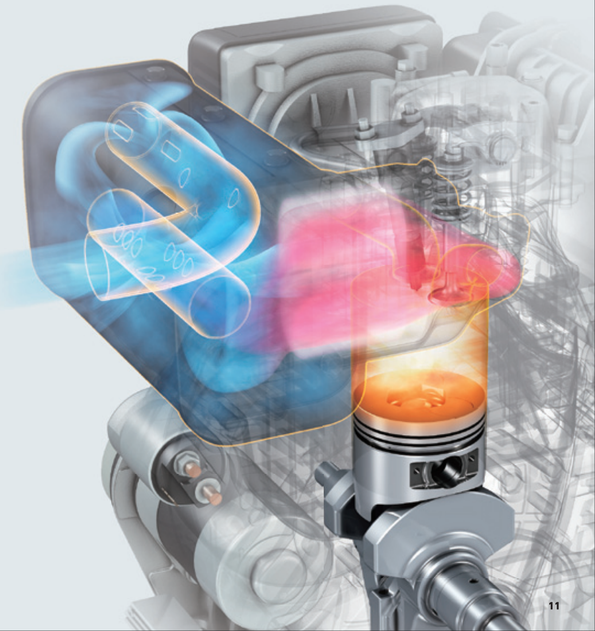
DIMENSIONS



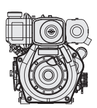
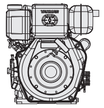
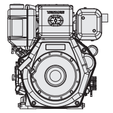
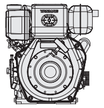
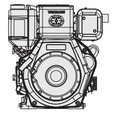
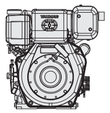
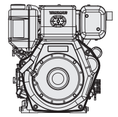
* • After 30 hrs. initial running • Atmospheric conditions: Temperature 298K(25°C) / Pressure 100kPa(750mmHg) / Humidity 30%

Powerful and clean engines for a new generation

Taking over the combustion system of L-V series engines, the L-W series engines reduce exhaust emissions using a Diesel Oxidation Catalyst. YANMAR continues to improve our technology, and contribute to the future of the Earth.



Engine Specifications

Engine Series			L-N Series						L-V Series				L-W Series	
Engine Model			L48N		L70N		L100N		L70V		L100V		L70W	L100W
														
Type			4 stroke, vertical cylinder, air-cooled diesel engine											
No. of Cylinders			1											
Bore x Stroke		mm	Φ70 x 57		Φ78 x 67		Φ86 x 75		Φ78 x 67		Φ86 x 75		Φ78 x 67	Φ86 x 75
Displacement		liter	0.219		0.320		0.435		0.320		0.435		0.320	0.435
Continuous Rated Output	Engine Speed	rpm(min^{-1})	3600	3000	3600	3000	3600	3000	3600	3000	3600	3000	3600	3600
	Output	kW[hp]	3.1[4.2]	2.8[3.8]	4.4[6.0]	4.1[5.5]	6.6[9.0]	5.7[7.7]	4.3[5.9]	4.0[5.4]	6.2[8.4]	5.7[7.7]	4.3[5.9]	6.2[8.4]
Maximum Rated Output	Engine Speed	rpm(min^{-1})	3600	3000	3600	3000	3600	3000	3600	3000	3600	3000	3600	3600
	Output / Eng. Speed	kW[hp]	3.5[4.7]	3.1[4.2]	4.9[6.7]	4.5[6.1]	7.4[10.0]	6.5[8.8]	4.8[6.5]	4.4[6.0]	6.8[9.3]	6.3[8.5]	4.8[6.5]	6.8[9.3]
High Idling		rpm(min^{-1})	3800±30	3175±30	3800±30	3175±30	3800±30	3175±30	3800±30	3175±30	3800±30	3175±30	3800±30	3800±30
Engine Weight (Dry)	Electric Starter	kg	32.0		41.0		53.5		41.0		53.5		43.0	53.5
	Recoil Start	kg	27.0		36.0		48.5		36.0		48.5		38.0	48.5
Cooling System			Forced air-cooling by flywheel fan											
Lubricating System			Forced lubricating system											
Starting System			Electric start / Recoil start											
Dimension	Overall Length (L)	mm	332		378		412		378		412		395	429
	Overall Width (W)	mm	384		422		472		422		472		448	472
	Overall Height (H)	mm	417		453		494		453		494		472	494
Lubricating System	Dispstick Upper Limit	liter	0.8		1.1		1.6		1.1		1.6		1.1	1.6
	Dispstick Lower Limit	liter	0.6		0.7		1.0		0.7		1.0		0.7	1.0
Fuel Oil Tank Capacity		liter	2.4		3.3		5.4		3.3		5.4		3.3	5.4

Note : Specifications are subject to change depending on the engine parts and optional kits selected.

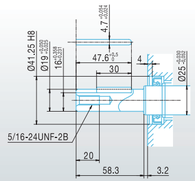
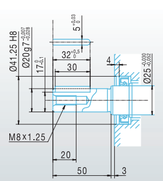
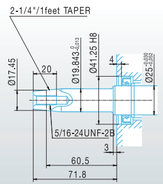
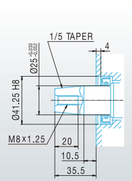
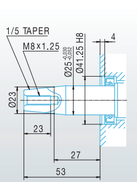
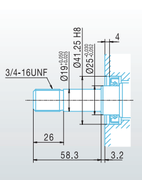
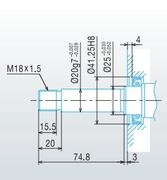
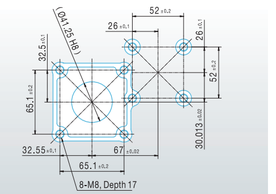
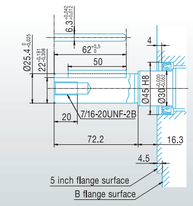
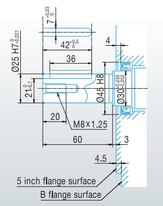
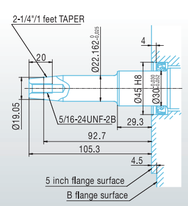
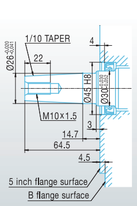
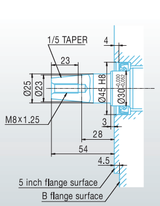
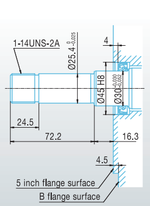
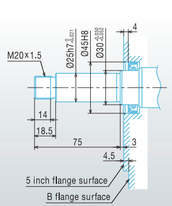
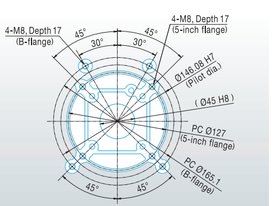
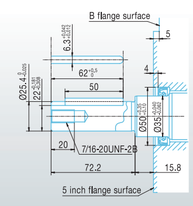
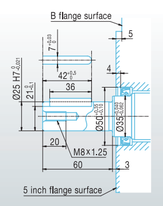
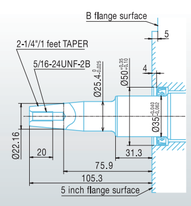
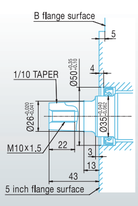
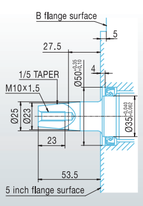
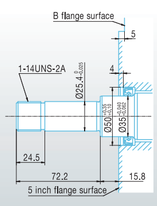
Accessories

○ = Standard
△ = Option

Engine Series		L-N Series									L-V Series								L-W Series							
Engine Model		L48N			L70N			L100N			L70V				L100V				L70W				L100W			
Category *		G	GE	P	G	GE	P	G	GE	P	G	GE	P	V	G	GE	P	V	G	GE	P	V	G	GE	P	V
Fuel system	Fuel tank (2.4 liter)	○	○	○																						
	Fuel tank (3.3 liter)				○	○	○				○	○	○	○					○	○	○	○				
	Fuel tank (5.4 liter)							○	○	○					○	○	○	○					○	○	○	○
	w/o Fuel tank	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△
Starting system	Starting motor (w/Recoil starter)	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	Recoil starter	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△
	Key switch	○	○	○	○	○	○	○	○	○	○	○	○	△	○	○	○	△	○	○	○	△	○	○	○	△
	w/o Key switch	△	△	△	△	△	△	△	△	△	△	△	△	○	△	△	△	○	△	△	△	○	△	△	△	○
Electric system	Charging dynamo (12V-15A)	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	Charging dynamo (12V-1A)	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△
	w/o Charging dynamo	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△
PTO system	Straight (E-D)	○			○			○			○			△	○			△	○			△	○			△
	Straight (D)	△			△			△			△			○	△			○	△			○	△			○
	Taper (E-DG)		○			○			○			○				○				○			○			
	Taper (DG)		△			△			△			△				△				△			△			
	Taper (E-DI)		△			△			△			△				△				△			△			
	Thread (E-DP)			○			○			○			○				○					○				○	
	Thread (DP)			△			△						△									△				
Speed control device	General use (by remote & hand)	○	△	△	○	△	△	○	△	△	○	△	△	△	○	△	△	△	○	△	△	△	○	△	△	△
	Constant speed type (by hand)	△	○	△	△	○	△	△	○	△	△	○	△	△	△	○	△	△	△	○	△	△	△	○	△	△	△
	Friction plate type (by hand)	△	△	○	△	△	○	△	△	○	△	△	○	△	△	△	○	△	△	△	○	△	△	△	○	△	△
	Remote control type	△	△	△	△	△	△	△	△	△	△	△	△	○	△	△	△	○	△	△	△	○	△	△	△	○	△
Maintenance tools		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

* : G = General / GE = Generator / P = Pump / V = V-machine
Note: For other accessories, please contact your YANMAR sales network.

PTO Dimensions

Application code	Keyway shaft		Taper shaft			Thread shaft		PTO Flanges
	E-D	**D**	**E-DG**	**DG**	**E-DI**	**E-DP**	**DP**	
L48N **48**								
L70N ***L70V*** ***L70W*** **70**								
L100N ***L100V*** ***L100W*** **100**							—